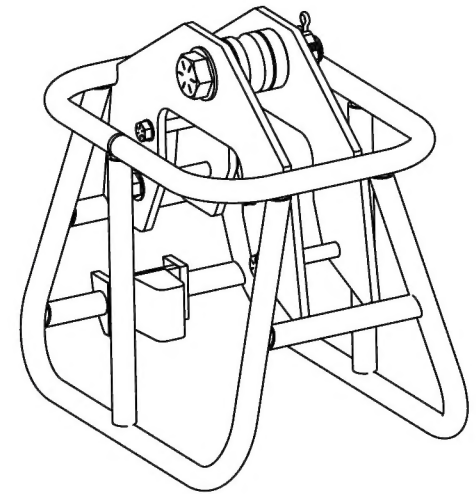
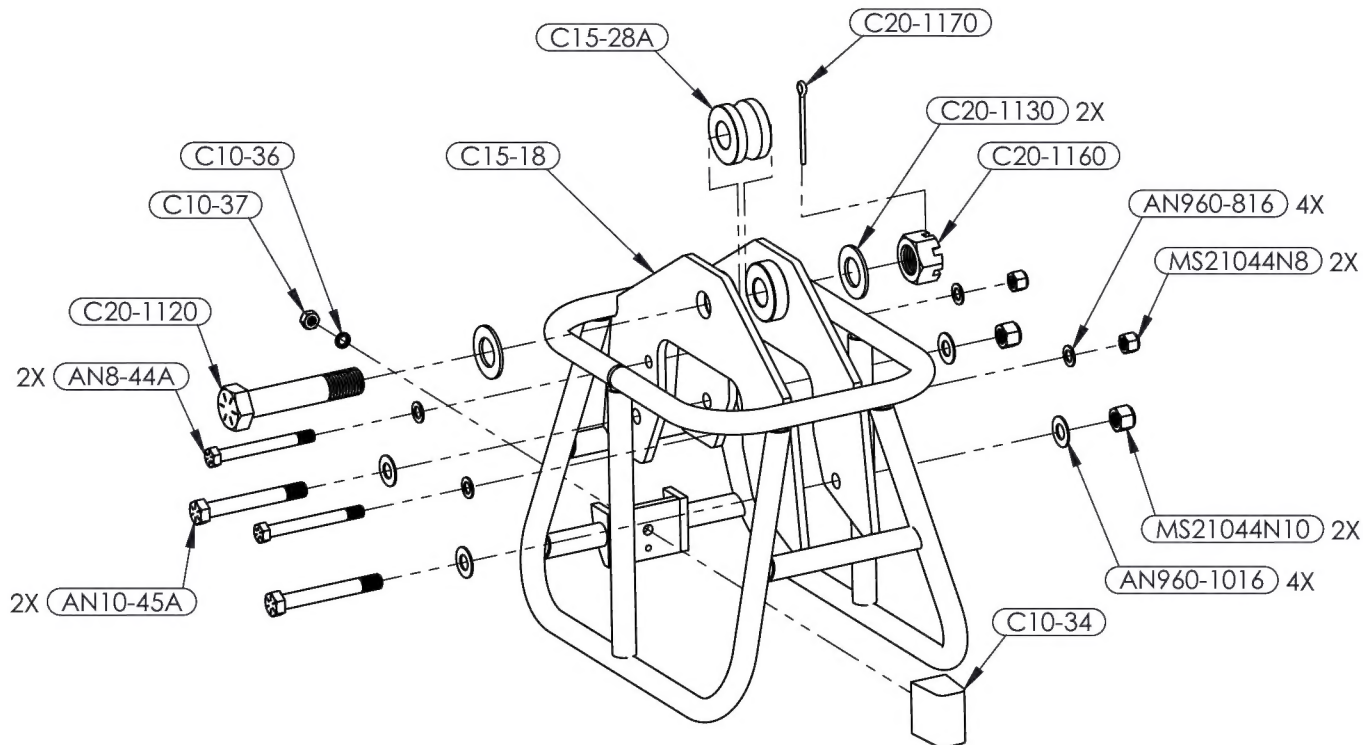


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0265	C20-1110 REPLACED W/ AN8-44A. C20-1115 REPLACED W/ AN10-45A. C20-1140 REPLACED W/ AN960-816. C20-1145 REPLACED W/ AN960-1016. C20-1150 REPLACED W/ MS21044N8. C20-1155 REPLACED W/ MS21044N10.	9/17/2015	DPD	JAG



UNDER REVIEW
URF 19-659 19.03.27 (KPT)

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-34	1	BUMPER	RUBBER	E3TZ-4730-A (MODIFIED)
		B/O	C10-36	1	BUMPER WASHER	STEEL	Ø3/8 (MCMaster-CARR #91074A131)
		B/O	C10-37	1	BUMPER NUT	STEEL	M10 X 1.5 (MCMaster-CARR #90576A118)
			C15-18	1	CAGE		
			C15-28A	1	LIFTING BUSHING	4140/4142	
			C20-1120	1	LIFTING BOLT	STEEL	1-1/8-7 X 8 (MCMaster-CARR #91268A128) MODIFIED
		B/O	C20-1130	2	LIFTING BOLT WASHER	STEEL	Ø1-1/8 (MCMaster-CARR #98023A039)
		B/O	C20-1160	1	LIFTING BOLT NUT	STEEL	1-1/8-7 (FASTENAL #0169880)
		B/O	C20-1170	1	LIFTING BOLT COTTER PIN	STEEL	Ø3/16 X 3 (MCMaster-CARR #98338A290)
		B/O	AN8-44A	2	BOLT	STEEL	1/2-20 X 4.594
		B/O	AN10-45A	2	BOLT	STEEL	5/8-18 X 4.77
		B/O	AN960-816	4	WASHER	STEEL	Ø1/2
		B/O	AN960-1016	4	WASHER	STEEL	Ø5/8
		B/O	MS21044N8	2	LOCK NUT	STEEL	1/2-20
		B/O	MS21044N10	2	LOCK NUT	STEEL	5/8-18

		TITLE	
		C15 CAGE ASSEMBLY	
DWG NO.		C15-C	
MAT'L		DRAWN BY: DUERFELDT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		APPROVED	
		HEAT TREAT	
		FINISH	
		SPEC	
SCALE		DATE	
1:8		7/16/2014	
SHEET 1 OF 1			